



MIT
Made in Taiwan

研磨機
Spring
End
Grinding
Machine

水冷式
WATER COOLED GRINDERS

CNC-WL-1500-2-3S

<1.1°

立式磨床
Down Feed

自動進料設備
Auto Feed-in Equipment

標準品 Standard

3軸
3 Axes

標準品 Standard

集水槽
Water lank

客戶自備 No Provide

砂輪規格(公釐)
Grinding Wheel Dimension(mm)

OD. Ø1500 mm
ID. Ø700 mm
T. 150 mm

砂輪數目
Grinding Wheel NO.

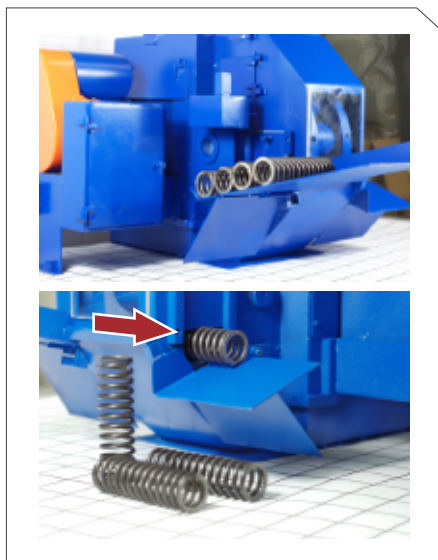
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轉盤孔數
Plate hole

8 / 16 pcs

+ Features

- 臥式雙頭彈簧端面研磨機(濕式)
Horizontal Spring End Grinding Machine(Wet type)
- 砂輪粒度平整校正器
Grinding wheel dressing system
- 研磨研磨進刀量大·縮短研磨時間增加產量
Large-scale scope grinding shortens grinding time and increases production speed
- 冷卻裝置避免砂輪過熱而導致砂輪龜裂或破損
Cooling system avoid overheating and lead to break or crack
- 彈簧不因研磨而變質
Spring will not deteriorate after grinding
- 水冷式研磨減少粉塵飛散降低空氣污染
Grinding in wet type reduces dust scattering and air pollution



CNC-WL-1000-2-3S

↑示意照片，非實際機台

線徑範圍(公釐) Wire Capacity(mm)	Ø 20.0 ~ Ø 50.0 mm	機臺本體尺寸(公釐) Machine Body Dimension(mm) 不含螢幕與電控箱 Electronic Control Box And Screen Excluded	長 Length	5700 mm
彈簧最大外徑(公釐) Max. Spring O.D.(mm)	Ø 60 ~ Ø 430 mm		深 Depth	3200 mm
彈簧長度範圍(公釐) Spring Length(mm)	300 ~ 1000 mm		高 Height	2600 mm
生產速度(研磨雙面, 7條彈簧) Production Speed(pcs/min)	WD Ø 20 ~ Ø 30 mm → 30min WD Ø 30 ~ Ø 40 mm → 40min WD Ø 40 ~ Ø 50 mm → 50min	機臺安全操作 佔地面積(公釐) Safety Operation Location Area(mm)	長 Length	18000 mm
轉盤轉速(每分鐘轉速) Plate Rate(rpm)	10 ~ 20 rpm		深 Depth	10000 mm
砂輪轉速(每分鐘轉速) Grinding Wheel Rate(rpm)	320	機臺重量(公斤) Machine Weight(kgs)	2000 kgs	