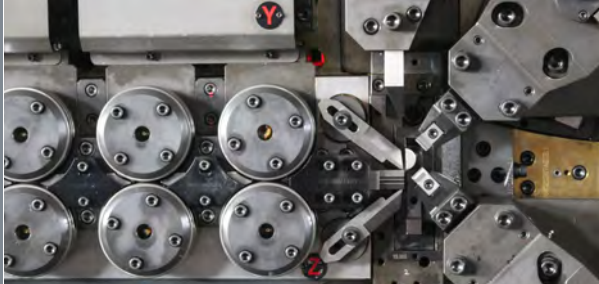


Y SERIES



MIT
Made in Taiwan

彈簧機
Spring Coiling Machine

1981
since
trsma.com.tw

Y-16200

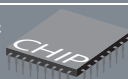


Industry
4.0



Windows

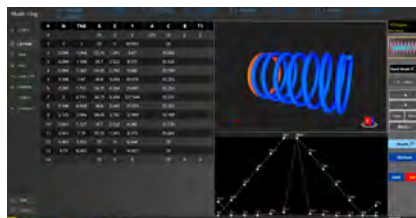
安川控制器
YASKAWA
Controller



+ Features

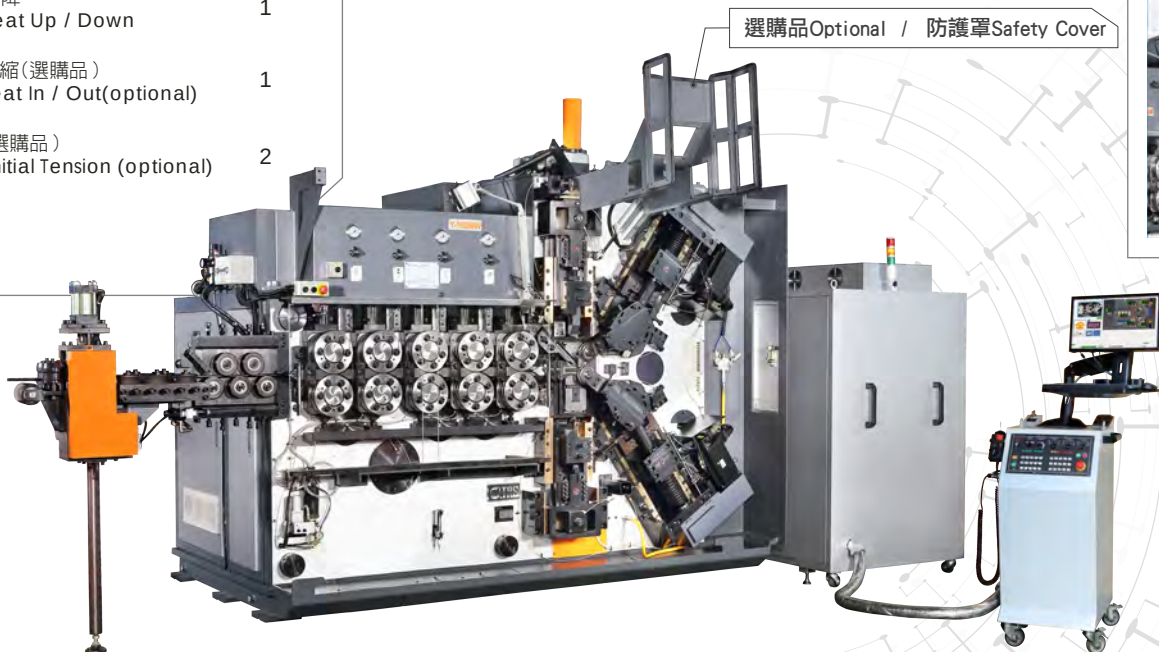
增加簧身圈數Add Spring Coil Number

- 軸數
Controlled Axes 10
- 送料
Feed Roller System 1
- 切刀
Cutter 1
- 節徑板
Pitch Tool 1
- 節徑插刀
Wedge Pitch Tool 1
- 外徑擋曲
External Diameter Block Hold 2
- 內控座升降
Arbor Seat Up / Down 1
- 內控座伸縮(選購品)
Arbor Seat In / Out(optional) 1
- 初張力(選購品)
Spring Initial Tension (optional) 2



當簧身需要作變更圈數時，只需要在程式欄位中做圈數參數修改，隨時可輕易調整彈簧型態，無須再重新計算彈簧送線長度，立即改變簧身的圈數。

When the coil number of spring body needs to be amend just modify parameter in the program to change spring type and no need to recount the spring length to amend its coil number.



選購品Optional / 防護罩Safety Cover



Y-16200

線徑範圍(公釐) Wire Capacity(mm)	Ø 10.0 ~ Ø 20.0 mm	機臺本體尺寸(公釐) Machine Body Dimension(mm)	長 Length	4800 mm
彈簧最大外徑(公釐) Max. Spring O.D.(mm)	Ø 250 mm		深 Depth	2200 mm
送線速度(米/分) Feed Speed(m/min)	60 m /min (Standard)		高 Height	2610 mm
生產速度(條/分) Production Speed(pcs/min)	50 pcs/min (Standard)	機臺安全操作 佔地面積(公釐) Safety Operation Location Area(mm)	長 Length	16300 mm
抗拉強度(牛頓/平方公釐) Tensile Strength(N/mm ²)	2000 N/mm ²		深 Depth	11000 mm
旋繞比 Spring Index	≥ 3	機臺重量(公斤) Machine Weight(kgs)	18000 kgs	

選購品 Optional

§ 彈簧影像量測系統(光學) Spring Image Measuring System(Optics)

§ CE安全裝置 CE Safety Equipment

§ T-2500自動線架 Auto Decoiler

§ 捲頭圈 First-coil Coiler

§ 即時補正系統 The system of spring timely correction

線架 T-2500 ※ 3200×3150×1200 mm

電控箱 ※ 1200×2500×2350 mm

操作面板 ※ 800×950×1850 mm